# **Test Report**

Determination of the strength of welded corner joints according to EN 514

**Test Report** No. 18-001154-PR03 (PB-K20-09-en-01)



Client

YAVUZ COMPANY d.o.o.

Ćehaie bb 75350 Srebrenik Bosnia-Herzegovina

Product

Frame - Plastic profile

Designation System: BW 7 chambers

Profile: BAUFENS type BF 8501

Performance-relevant Dimensions (H x T): (74 x 85) mm, Material: PVC, Profile wall product details thickness: Class A, Length of the inside section L<sub>1</sub>: 193,8 mm, Length of the neutral axis L<sub>n</sub>: 282,8 mm, Distance between inside of section and neutral axis e: 44,5 mm, Type of connection: corner

connection, Welding bead: none

Special features -/-

Determination of the breaking stress at welded corner joints according to EN 514 annex A.2 compression bending test

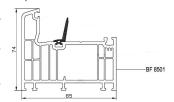
# Breaking stress during the compression bending test

 $\sigma_{c} = 29.8 \text{ N/mm}^{2}$ 

**Basis** 

EN 514:2000-01

Representation



## Instructions for use

The results obtained can be used for the verification according to the principles given above.

#### Validity

The data and results given relate solely to the tested and described specimen.

This test does not allow any statement to be made on further characteristics of the present structure regarding performance and quality.

# Notes on publication

The ift-Guidance Sheet "Conditions and Guidance for the Use of ift Test Documents" applies. The cover sheet can be used as abstract.

## Contents

The report contains a total of 5 page/s and annex (1 page).

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